



The only source for PROFESSIONAL grade
Spray-on Truck Bed Lining and Coatings via
DIY systems

Diamondback Linings Support
1-855-545-4900 (option 3)
service@spray-lining.com

Tinting SL&C Coatings Rider for Basic Directions

WARNING: Mix only small quantities until you are familiar with this method

**** Contact us for Installation Questions ****

Tinting clear bedliner application- top coat “becomes” base’s finished color by bonding with base lining

READ INITIAL DOC “Basic Directions - USING THE DIY SPRAY-LINING FORMULA INSTRUCTIONS FIRST !

A- VERY IMPORTANT! WHEN COMBINING A CLEAR TO B or BR: MIX FOR 2 MINUTES

B- HELIX DRILL MIXER BIT  & DRILL MIXING IS RECOMMENDED. HAND MIXING IS NOT ADVISED.

1. Allow base coat lining to cure at least 2 hours, or until thumbprint tacky. If base coat is fully cured (over 8 hours), ensure no amine blush has developed (oily surface). Rinse with mild detergent or wipe with isopropyl alcohol if so to ensure best top coat adhesion.
2. Tint may be a 1-part base coat automotive grade paint (urethane or polyurethane), auto grade pigment without binder, or oil-based alkyd enamel is required for tint. Water based paints MAY NOT be used.
3. Mix 2 parts A-clear: 1 part B for full 2 minutes slowly (to avoid air bubbles). Tint is added AFTER thoroughly combining A and B.
4. Add (tint/color): add into mixed A-clear & B minimally - maximum is approximately 25% total volume (if auto grade or alkyd paint is used for tint). For example: 2 parts A, 1 part B, 1 part Color Tint. Use smallest gun tip on hopper gun, or HVHP gun if provided. NOTE: If using auto grade pigments without binder, use approximately ½ the amount of color tint by volume (e.g. 2 cups A, 1 cup B, ½ cup color tint max).
5. Recommendation: First color top coat can be applied with less of the color tint than max. If proper color coverage, apply second coat the same. If additional color is desired, add up to the max level for second coat.
6. Spray (or pour to roll then squeegee) to required mil height. Advised mil height per coat is 10 mils. Two coats may be required for thicker applications.
7. If additional coats are to be applied, recommend 2-4 hours between coats at 75 degrees.
8. Heating the surface with heat lamp or other method speeds the curing process.

ADDITIONAL APPLICATION NOTES

- TINTING THE CLEAR with any color: ALWAYS MIX MINIMAL QTY OF PAINT COLOR REQUIRED INTO THE CLEAR A&B MIXTURE. Extra color isn't recommended to tint clear topcoat as it can reduce durability. Oil based alkyd color tints remain tacky longer (up to 3 or more days).
- TEMPERATURE OR LACQUER THINNER AFFECT MATERIAL'S VISCOSITY, FLOW, ATOMIZATION, CHARACTER & LOOK. When adjusting any of the above, always test on small discrete area before applying to the general surface.