



The only source for PROFESSIONAL grade
Spray-on Truck Bed Lining and Coatings via
DIY systems

Spray Lining Support
1-855-545-4900 (option 3)
service@spray-lining.com

**** Call for Professional Facts on Installation Questions ****

Generalized Directions SLVP+SLC Lines

**** WARNING: Mix only the amount you can apply within 15 minutes (use small quantities until you are familiar with our product to avoid premature curing) ****

Surface preparation prior to applying products:

Prep – Auto/Truck/Jeep – Use quality wax and grease remover (PP6 DX 380, Sherman Williams W4K157, Martin Senour 6388, DuPont 3909 or 3949, BASF 905 are better). Older paint, over 18 years that is loose or in bad condition requires removal. Scuffing is unnecessary but can help. SLVP or SLC formulas etch through auto paints through primers into metals. For removed paint apply SLC or any auto-grade 1:1 epoxy primer in those spots.

Concrete – Must be free of any “Bond Breakers;” oils, greases, etc. in pores. Use simple muriatic acid etches at 3:1 with water until clear or media blast if cement is in very poor condition. Newer, cleaner concrete requires lighter etching at 4 or 5:1 with water. Rinse when inert or broadcast simple baking soda until inactive. Blow with leaf blower or vacuum inert powder.

Gunite, Fiberglass, Plastics – General cleaning OK, or request Bio7 cleaning prep solvent from us (no extra charge). All plastic requires SLC adhesion promotor (or AP01 from House of Kolor).

All Woods – Clean and let dry and/or wipe well with lacquer thinner (not the Green™ Type).

Stone, Tile, Porcelain, Brick – Clean until debris is cleared. (Bio7 available at no charge).

Repair of previous bedliner, pondliner or any polyurea:

Previously cured Polyurea (bedliner i.e. Line-X, Rhinolinings, etc.) Clean until clear then wipe well with lacquer thinner to remove any unbonded, loose sections, re-prime.

Preparation – Usually, most of the effort is here. It includes full organization of all materials, items, tools and the actual job item(s), placement, i.e. location of such in order to apply the lining with coordination.

Tape/Cover – 3M 233+ (lime green) masking tape is advised. Thick wax paper or double plastic protects against SLC/SLPV formula from etching through covering. Wire Tape is best but unnecessary. Use 3 layers for firm, clean cut. Instructions for taping, untaping, and covering: <https://spray-lining.net/wp-content/uploads/Spray-LiningTruckbedInstructions-web.pdf>



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Automatic vs Manual Mixing:

Manual – 2 parts A to 1 part B and 4 parts C. Specific directions contain flexible variations of A, B and various types of C.

Automatic – Ratios are (usually) 1 to 1 (A and B) for all polyurea through loaned or owned equipment. While most spray rigs are by Graco, SLPV and SLC products function perfectly through “proprietary rigs” such as Vortex, ReFlex by Langeman, Armadillo Liners or Marvel Coatings. All SLC 1:1 or 1.18:1 polyurea in all colors function perfectly through Graco and/or PMC equipment, notwithstanding 2:1 and other polyuria equipment ratios. As such spray equipment sold by SLC competitors; RhinoLinings, ArmaCoatings, Ameriguard, Line-X, Toff, ArmorThane, Bulldog, Bullet Liner; any/all distributors of spray-on truck bedliner polyuria will function well with SLC formulas specifically designed for that equipment.

Spray Technique – Pressure at gun tip and distance from sprayed surface dictates how flat or coarse the profile is. Specific directions provide exact distance and pressure. With SLC and SLPV any profile, smooth to rough, soft to hard, clear to color are simple choices at purchase when applying.

Tweak/Adjust or Repair Previous Surface:

- Bedliner Repair ...
- Koi Pond Leak Repair...
- Cascade, Pond, Fountain Leaks Repair ...
- Liquid Containment Tank Leak Repair ...

How to Roll on Polyurea (SLC & SLVP):

Instructions to Untape/Uncover- (Included in all other directions).

Overall, untaping is done before fully dry when tacky or “set.” Remove tape slowly, carefully and in perfectly straight path or “line.”

For specific application instructions [Contact SL&C](https://store.sprayliningandcoatings.com/contact/) directly
(<https://store.sprayliningandcoatings.com/contact/>)