



The only source for PROFESSIONAL grade  
Spray-on Truck Bed Lining and Coatings  
available through DIY kits

DB Linings SL&C Support  
1-855-545-4900 (option 3)  
service@spray-lining.com

**\*\* Call for Professional Facts on Installation Questions \*\***

## Spray Lining & Coatings Brand Spray On Truck Bed Liner Instructions

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- **Prep Surface, scuffing or primer not required with fair paint condition. Corrosion, heavily rusted, areas should be sanded to remove loose or rusted surface. Areas without paint can be coated, but quality primer is recommended, and required on some metals. Recommended primer is SL&C primer, or any available high-quality, auto-grade primer.**
- **Basic Mix: Mix part A – Colors alone 1<sup>st</sup> if your kit includes combinations of White, Grey, or Black to achieve a uniform base color. The combined part A products can be returned to the containers if not using immediately. Do not add any A Clear to this mix as this is usually provided as a base for color tints and will be used in the topcoat application. Then mix A & B products as directed. Once mixed for a full 2 minutes, mix part C as instructed along with any lacquer thinner required to achieve desired consistency for your spray equipment.**
- **NOTE: Directions specific to your item(s), surface(s) and coating type(s) are included with products ordered. For the best results, always read the instructions included with your shipment first.**
- **Using the bed of this standard pickup truck as a template for taping off on most other items has been effective for other project types as well (boats, trailers, interior surfaces, etc.). Used in jeeps, boats, trailers, parts, or painted metals where prep is similar to truck beds.**



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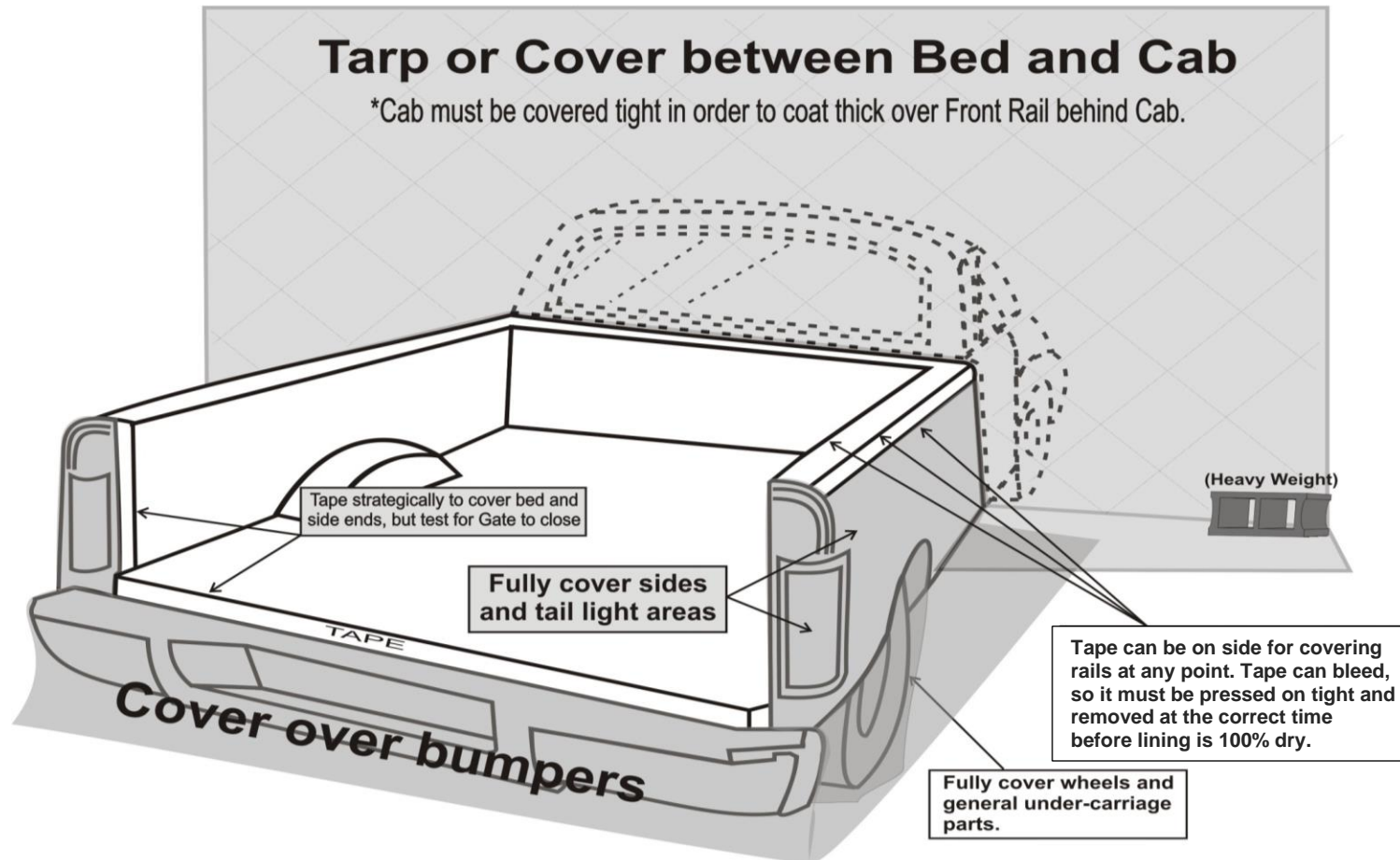
## Step by Step Instructions:

**\*\* WARNING: Mix only the amount you can apply within 15 minutes (use small quantities until you are familiar with our product to avoid premature curing) \*\***

1. Prep bed/areas to spray-remove wax, grease, oil & debris or loose paint.
2. Cover work area & truck with suitable tarp or other covering
3. Tape off specific zones and parts not to be sprayed & attach covering to taped off zones.
4. Double check taped areas to prevent bleeding. Applying a second layer of tape is advised.
5. Set up work area to mix product. Painter's gloves and filter mask are advised.
6. Mix parts in containers using small qty 1<sup>st</sup> (e.g. 2 cups A, 1 cup B, 3 cups powder).
7. Pour mixture into gun's cup, hopper, or tank, and spray horizontals 1<sup>st</sup> @ 60 psi minimum (increasing pressure to atomize pattern as you need). More psi & distance is finer bumps, less psi is larger bumps, lowest psi self-levels.
8. Test pattern on flat part of bed or tailgate. After practicing spray pattern control, spray flat surface of truck bed.
9. Begin misting verticals like fender wells, walls, etc. Apply thinner coats on verticals such as sides of bed to prevent running or sagging.
10. If misting coats, allow mist to set at least 15 minutes @ 75° F before re-misting. Thicker vertical coats should be allowed to cure approximately 2 hours before applying another coat.
11. Coat horizontal parts of bed thickest; especially at rear and tailgate. Move gun steadily and as consistent as possible to build even layers.
12. It's advised to build high stress areas such as gate end of bed, fender wells and tail gate with more spray passes than less stressed zones, such as under the rails or upper walls.
13. Remove tape carefully before fully dry but not too early to insure straight, clean lines.
14. Thumb print tacky in 4 hours at 75°F, Approximately 85% cure 8 – 10 hours. After 10 -12 hours, light duty use is OK. Allow full cure before hard use (24 to 48 hours).

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## **TRUCK BED – Use this diagram as template for Jeeps, Boats, Trailers, and similar items.**

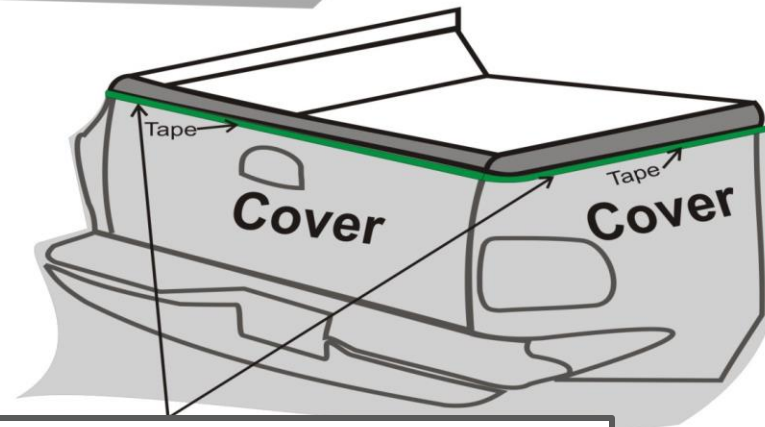
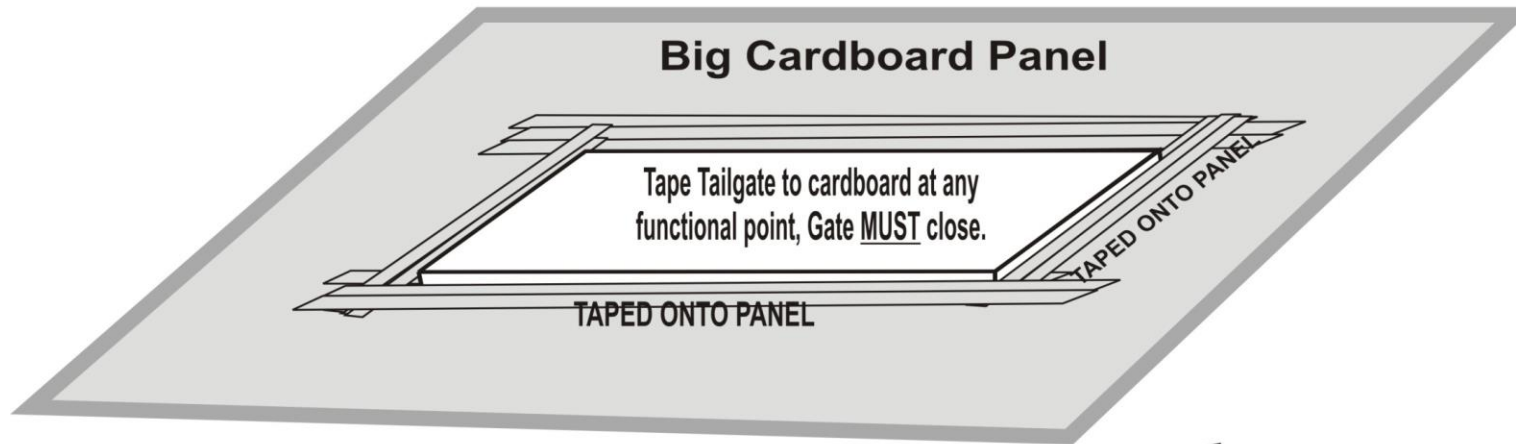


\* All tape & covers (tarps, paper, or plastic) must adhere to each other & truck parts 100% with 0% openings or leaks.

\* Tape at exact, well thought out points for SL&C to provide maximum protection

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## TAILGATE



If you're coating rails, reinstall tailgate after it's dry. Re-tape and re-spray to meet side rails, cover rear of truck & coat tailgate's rail last.