



The only source for PROFESSIONAL grade  
**Spray-on Truck Bed Lining and Coatings** via  
DIY systems

Spray Lining Support  
1-855-545-4900 (option 3)  
service@spray-lining.com

**\*\* Call for Professional Facts on Installation Questions \*\***

## **BASIC SPRAY-LINING THICK WALL/TANK INSTRUCTIONS**

CEMENT, WOODS, METALS, MARINE, FARM, IND'L, FLOORS WITH OUR EQUIPMENT, BY SPRAY GUN OR ROLLER

**\*\* WARNING: Mix only the amount you can apply within 15 minutes (use small quantities until you are familiar with our product to avoid premature curing) \*\***

### **DETAILED INSTRUCTIONS** (PLEASE READ 'BASIC DIRECTIONS' FIRST).

Separate all materials and double check to make sure you have all the materials listed on the materials label in the instructions packet on the outside of the box. Call the toll free number, extension # of your support person to get direct, professional support.

#### **Prep**

Standard cement prep includes acid mop with light muriatic solution (8:1) and repair of any deep cracks. Wood requires wipe with Lacquer thinner only. Beware of cracks between wall and foundation surface. A significant amount of material may be lost here as well as through stress cracks and other surface anomalies. Repair of cracks should be done with a urethane or polyurethane crack filler. If the cracks are minute, extra part C in our normal mix of A & B is sufficient.

#### **Primer (5-8 mils) (NOT REQUIRED FOR ALL JOBS)**

1. Primer is a 1:1 primer and is marked in your kit. With helix style drill bit mixer, mix 1 part A to 1 parts B for 3 full minutes.
2. If not rolling, use smallest gun tip. PSI should be over 80 PSI constant (maximum of 150 PSI).
3. Cover entire area at approximately 6-8 mils coating of high grade epoxy primer.

#### **Spray Ceiling, Walls, Floor (15-24 mils minimum inside water tanks)**

1. With Helix Style drill bit mixer, mix liquid binders 1 Part A to 1 Part B for 3 full minutes.
2. Guns only: If mixture is too thick it won't flow. Mixture viscosity must flow through gun & atomize (like molasses, not like thick pudding).
3. Guns only: Use the 2<sup>nd</sup> – 3<sup>rd</sup> smallest fluid gun tip (outside adjustable dial). Use smallest or second smallest internal air tip located behind dial.
4. Guns only: PSI through gun can be from 40 PSI (low atomization) to > 175 PSI (maximum atomization).
5. Guns only: If you have an infrared temperature gauge, reading of mixture in hopper should stay between 80° - 115°F while spraying.

#### **Back Roll / Squeegee (8-15 mils upon ceiling & verticals as necessary)**

1. Use yoke roller to effectively squeegee the area with the self-leveling material while still wet. This process should be done quickly to avoid premature set.
2. This step is not always necessary depending on the type of application and kit purchased.

#### **Clear Coat (10-15 mils) OPTIONAL ONLY.**

1. Cover area evenly, let set until first layer is dry to the touch (30 minutes to 2 hours @ over 75°) or cured (48 hours at over 75°).
2. Repeat all steps using NO POWDER in clear coat. Set-dry to cure time will be much faster on second layer.
3. Try to protect new surface from heavy abrasion or sharp strikes for 3-5 days for complete cure.

**\*\*Remember: Spray-Lining & Coatings are designed for very specific applications. Many textures, builds and hardness's can be obtained using several variations of Spray-Lining & Coatings products. Be sure to speak with your professional tech support person before applying. No vendor guarantees against improper applications.**